

## **VENTING VALVE, SERIES 21.3**

For controlled venting or closing of vacuum systems.





Electromagnetic with opening spring (3)

Automatic venting or closing in case of a power failure (2, 3)

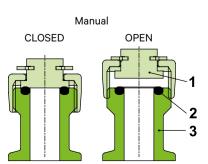
No vacuum feedthrough (3)

Long service life (1, 2, 3)

#### MAIN FEATURES

Size	DN 10 mm (%")
Size	DN 10 IIIII (78 )
Actuators	manual
	electromagnetic: single acting with closing spring (NC) or opening spring (NO)
Body material	manual: aluminum and stainless steel
	electromagnetic: aluminum
Standard flanges	ISO-KF

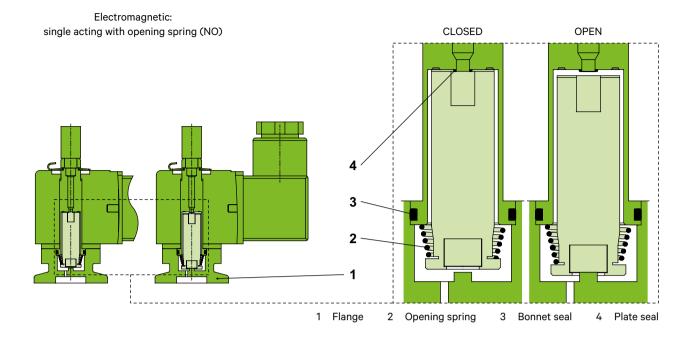
#### **FUNCTIONAL PRINCIPLE**



- Plate
   Plate seal
   Flange
- Electromagnetic:
  single acting with closing spring (NC)
  CLOSED OPEN

  1
  2
- Bonnet seal
- 2 Closing spring
- 3 Plate seal
- 4 Valve body





### **TECHNICAL DATA**

		MANUAL	ELECTROMAGNETIC with closing spring (NC)	ELECTROMAGNETIC with opening spring (NO)
Leak rate	Valve body, valve seat	<1·10 <sup>-9</sup> mbar ls <sup>-1</sup>	<1·10 <sup>-9</sup> mbar ls <sup>-1</sup>	<1·10 <sup>-7</sup> mbar ls <sup>-1</sup>
Pressure range		1·10 <sup>-8</sup> mbar to 1 bar (abs)	1·10 <sup>-8</sup> mbar to 1 bar (abs)	1·10 <sup>-8</sup> mbar to 10 bar (abs)
Differential pressure on the plate	In closing direction In opening direction	-	10 mbar 1 mbar	-
Differential pressure at opening	In closing direction In opening direction	-	2 mbar <sup>1)</sup> 1 mbar	-
Cycles until first service 2)		-	1.5 million	3 million
Temperature <sup>3)</sup>	With aluminum body With stainless steel body	0-80 °C 0-120 °C	5-40 °C	5-50 °C
Material	Aluminum valve body Stainless steel valve body Plate: aluminum valve stainless steel valve	EN AW-6023 (3.0306) AISI 303 (1.4305) EN AW-6023 (3.0306) AISI 304 (1.4301)	EN AW-6082 (3.2315) -	EN AW-6026 -
Seal		FKM (Viton®)	FKM (Viton®)	FKM (Viton®)
Feedthrough		none	none	none
Mounting position		any	any	any
Power supply		-	200 – 240 V AC, 50/60 Hz 100 – 115 V AC, 50/60 Hz 24 V AC, 50/60 Hz 24 V DC	200 – 240 V AC, 50/60 Hz 100 – 115 V AC, 50/60 Hz 24 V DC
Venting time		50 l in 14 sec.	100 l in 30 sec.	50 l in 270 sec.
Weight	Aluminum valve Stainless steel valve	0.1 kg / 0.22 lbs 0.15 kg / 0.33 lbs	0.46 kg / 1.01 lbs -	0.1 kg / 0.22 lbs -

 $<sup>^{\</sup>scriptscriptstyle 7)}$  Opening above atmospheric pressure reduces the specified cycle life.

<sup>&</sup>lt;sup>2)</sup> Cycle life tested at room temperature.

 $<sup>^{\</sup>scriptscriptstyle 3)}$  Maximum values: depending on operating conditions and sealing materials.



**OPTIONS** 

- Various filters
- Various power supply voltages

**SPARE PARTS** 

Please contact us for details and an offer.

Thank you for specifying the fabrication number of the valve indicated on the identification tag when asking for spare parts.

**ACCESSORIES** 

Flange connections for installation of the valve: see series 31

# ORDERING INFORMATION FOR STANDARD VALVES

Valve with manual actuator

DN		_	numbers	
		ISO-KF		
mm	inch	aluminum	stainless steel	
10	3/8	21320-KA01	21320-KE01	

Valve with electromagnetic actuator single acting with closing spring (NC)

DN		Ordering numbers	
mm	inch	ISO-KF aluminum	
10	3/8	21320-KA64	

Valve with electromagnetic actuator single acting with opening spring (NO)

DN		Ordering numbers	
		ISO-KF	
mm	inch	aluminum	
10	3/8	21320-KA66	

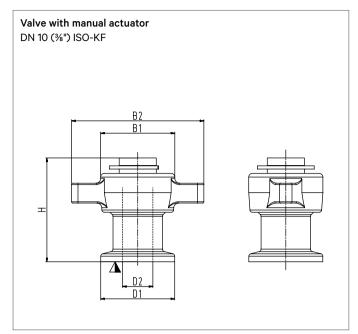
ORDERING INFORMATION FOR VALVES WITH OPTIONS

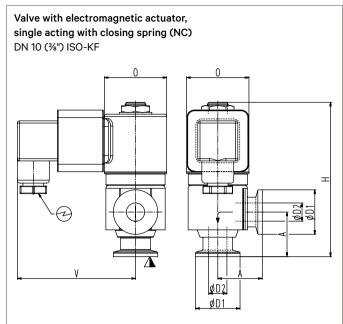
Basic ordering number plus «-X»: -X to be specified

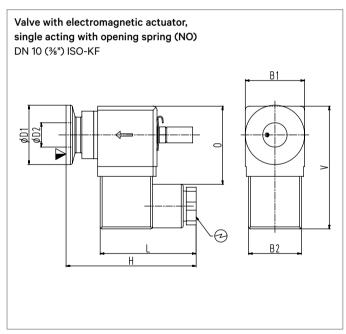
Example: 21320-KA64-X, X = power supply voltage ... V ... Hz



### **DIMENSIONS**







		Manual	Electromagnetic	
			With closing spring (NC)	With opening spring (NO)
DN	mm inch	10 3/8	10 ¾	10 ¾
B1	mm inch	30 1.18	-	30 1.18
B2	mm inch	51 2	-	27 1.06
D1	mm inch	29.90 1.18	30 1.18	30 1.18
D2	mm inch	12.20 0.48	12.30 0.48	12.30 0.48
Н	mm inch	42 1.77	105 4.13	27 1.06
L	mm inch	-	-	65.80 2.60
0	mm inch	-	42 1.89	39.50 1.56
V	mm inch	-	60 2.36	64 2.52

- ${f V}$  Valve seat side
- ⊕ Electrical connection